

ABSTRACT

A device and method for machining low case hardened  
steel connecting rods, whereby a big end of a connecting  
5 rod is subjected to traction to break a cap off the big  
end; traction is exerted by two traction members, which  
are inserted inside an eye of the connecting rod and are  
parted in a direction parallel to a rod of the  
connecting rod; and the traction members have thrust  
10 surfaces with different radii of curvature.

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20 R:\users\imittendorf\email\Piana et al - appln.